

BLUE

Dart Aerospace Ltd.

Date: Monday, 17/11/2008 1:54:39 PM
 User: Julie Dawson

Process Sheet

| | |
|---|--|
| Customer : CC-DAR01 Dart Aerospace Ltd. | Drawing Name : BLUE |
| Job Number : 43496 | |
| Estimate Number : 10804 | |
| P.O. Number : | Part Number : D29321 |
| This Issue : 17/11/2008 S.O. No. : | Drawing Number : D29321 |
| Prsht Rev. : NC | Project Number : |
| First Issue : / / Type : MACHINED PARTS | Drawing Revision : |
| Previous Run : 42571 | Material : |
| Written By : | Due Date : 15/12/2008 Qty: 10 Um: Each |
| Checked & Approved By : <u>JUD 08.11.17</u> | |
| Comment : | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

D2932-1UP B 42884

ml

08 12 11

10

| | | |
|-----|----------|--------------------------------|
| 2.0 | D29321UP | 206 Saddle Left side-unpainted |
|-----|----------|--------------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 unpainted

ml

09 12 11

10

| | | |
|-----|----------------|----------------|
| 3.0 | SPRAY PAINTING | SPRAY PAINTING |
|-----|----------------|----------------|



Comment: -PRIME GREY

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

RT 08-12-11

| | | |
|-----|------|---------------------|
| 4.0 | QC14 | INSPECT SPRAY PAINT |
|-----|------|---------------------|



Comment: INSPECT SPRAY PAINT

ml

08 12 16

(10)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

421

8/12/17

10x

50

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 17/11/2008 1:54:39 PM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 43496

Part Number: D29321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/17 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-17

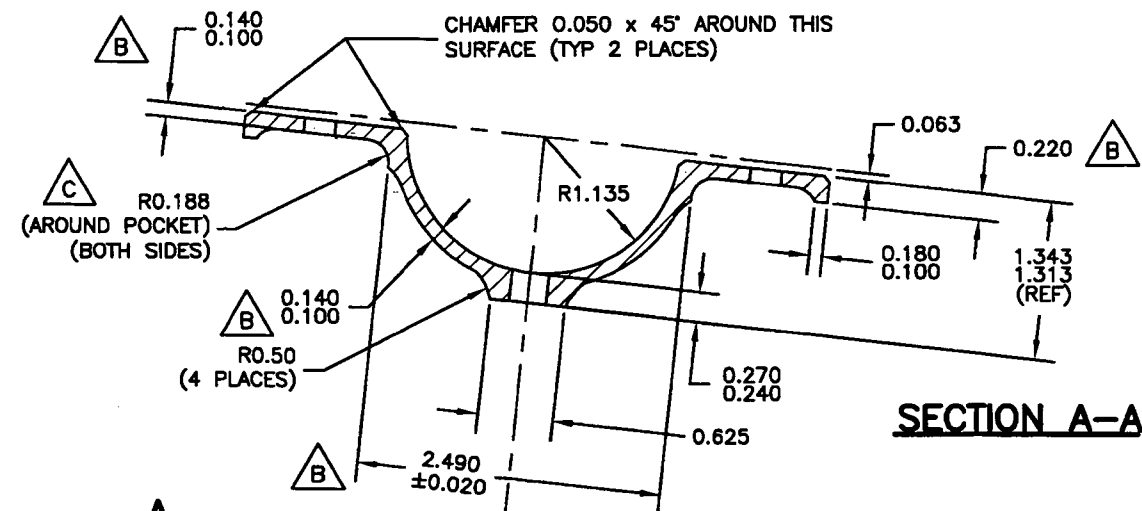
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

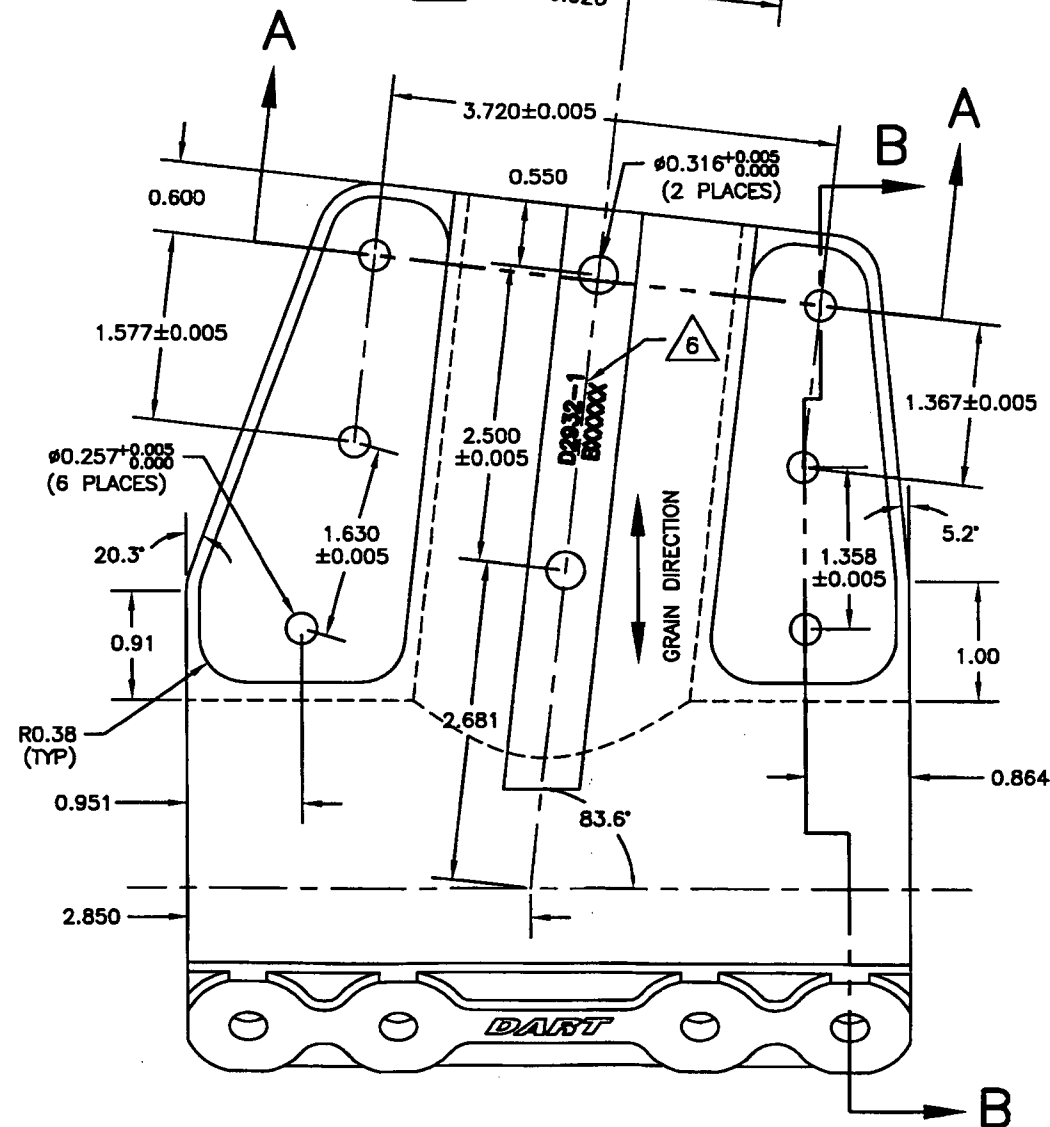
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries



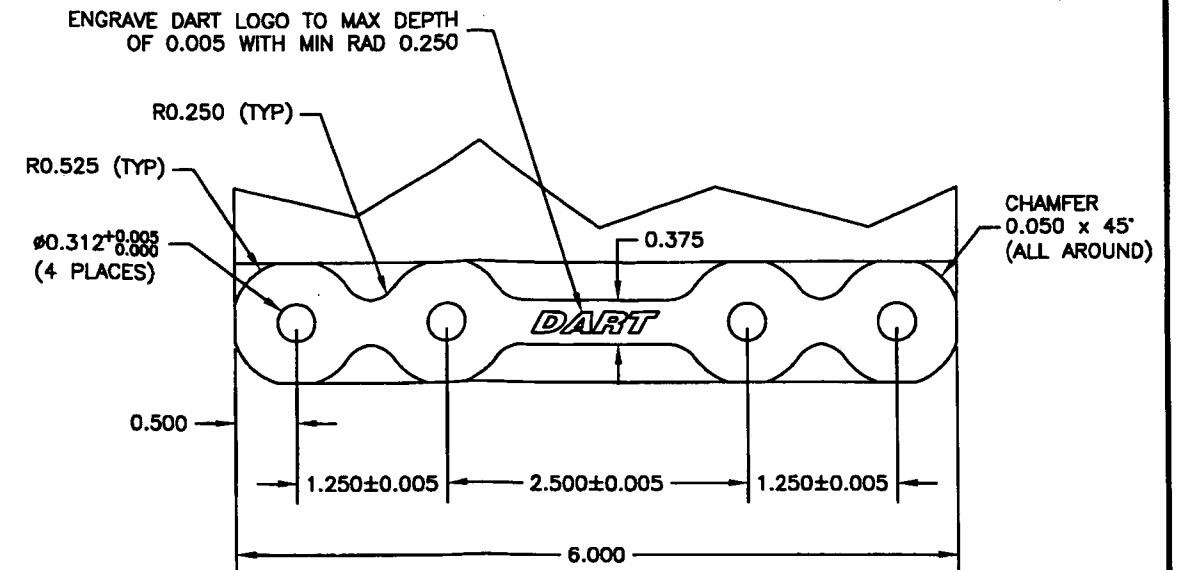
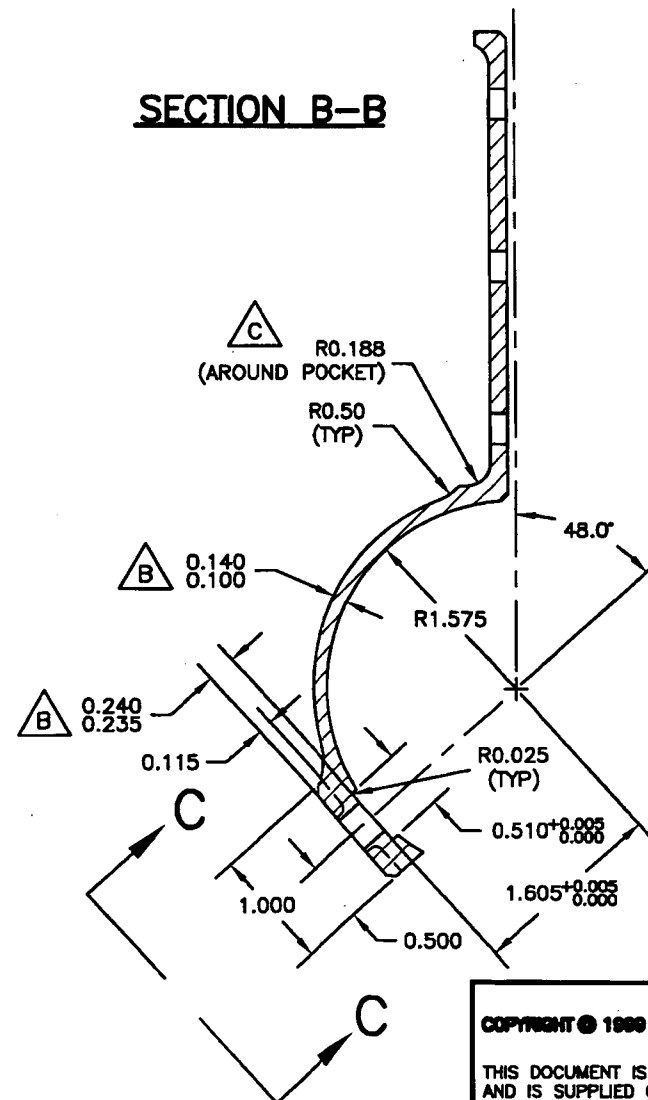
SECTION A-A



RELEASED

07-02-12

SECTION B-B



VIEW C-C

D2932-1 LH SADDLE (SHOWN)
D2932-2 RH SADDLE (OPPOSITE)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
43196

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) NO. 43196 (MAKE FROM D6101-003 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

| | | |
|---------|----------|--|
| C | 06.11.09 | R0.188 WAS R0.30 TO R0.25 |
| B | 00.05.29 | CHANGED GEOMETRY AND MATERIAL |
| A | 99.10.29 | NEW ISSUE |
| DESIGN | PH | DRAWN BY CB |
| CHECKED | PH | APPROVED |
| DATE | 06.11.09 | TITLE |
| | | SADDLE OUTSIDE |
| | | DART DART AEROSPACE USA, INC. BELLEVUE, WA |
| | | DRAWING NO. D2932 |
| | | REV. C |
| | | SHEET 1 OF 1 |
| | | SCALE |
| | | 2:3 |

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